

What is claimed is:

1. A polymer incarcerated Lewis acid metal catalyst comprising a Lewis acid metal and a crosslinked polymer, wherein the Lewis acid metal is incarcerated in the crosslinked polymer, the crosslinked polymer is obtained by crosslinking crosslinking groups contained in a crosslinkable polymer, the crosslinkable polymer contains at least one type of monomer unit having a hydrophobic substituent and a hydrophilic substituent having the crosslinking group, and the hydrophobic substituent contains an aromatic substituent.

10 2. The catalyst of claim 1, wherein the crosslinkable polymer comprises at least one type of monomer unit containing a hydrophobic substituent and a hydrophilic substituent containing a crosslinking group and a monomer unit containing a hydrophobic substituent.

15 3. The catalyst of claim 2, wherein the crosslinkable polymer comprises a monomer unit containing an aromatic substituent and a hydrophilic substituent containing a crosslinking group, a monomer unit containing a hydrophobic substituent other than an aromatic substituent and a hydrophilic substituent containing a crosslinking group and a monomer unit containing a hydrophobic substituent.

20 4. The catalyst of any one of claims 1 to 3, wherein the crosslinkable polymer comprises a monomer unit containing a hydrophilic substituent containing an epoxy group and a monomer unit containing a hydrophilic substituent containing a group that reacts with the epoxy group.

25 5. The catalyst of claim 4, wherein the crosslinkable polymer comprises a monomer unit containing an aromatic substituent and a hydrophilic substituent containing an epoxy group, a monomer unit containing an aromatic substituent and a hydrophilic substituent containing a group that reacts with the epoxy group and a monomer unit

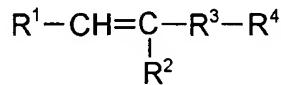
containing a hydrophobic substituent.

6. The catalyst of claim 4, wherein the crosslinkable polymer comprises a monomer unit containing an aromatic substituent and a hydrophilic substituent containing an epoxy group, a monomer unit containing a hydrophobic substituent other than an aromatic substituent and a hydrophilic substituent containing a group that reacts with the epoxy group and a monomer unit containing a hydrophobic substituent.

7. The catalyst of claim 4, wherein the crosslinkable polymer comprises a monomer unit containing an aromatic substituent and a hydrophilic substituent containing a group that reacts with an epoxy group, a monomer unit containing a hydrophobic substituent other than an aromatic substituent and a hydrophilic substituent containing an epoxy group and a monomer unit containing a hydrophobic substituent.

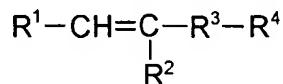
15 8. The catalyst of any one of claims 4 to 7, wherein the group that reacts with an epoxy group is at least one selected from a group comprising a hydroxyl group, an amino group, a thiol group and a carboxyl group.

9. The polymer incarcerated Lewis acid metal catalyst of claim 1, wherein the 20 crosslinkable polymer is obtained by polymerizing, as main monomers, a styrene monomer, a vinyl monomer represented by the general formula (chemical formula 1) below



, wherein R¹ represents a hydrogen atom or an alkyl group having 1 to 6 carbon atoms, R² represents a hydrogen atom, an alkyl group having 1 to 8 carbon atoms or an aryl group containing less than 14 carbon atoms, R³ represents an alkylene group having 1 to 6 carbon atoms, -(CH₂)_n(OCH₂CHR⁵)_m-, -(CH₂)_n(OCH₂C=O)_m- or -(CH₂)_n(COCH₂)_m-, wherein R⁵ represents a hydrogen atom or a methyl group and n and m each independently represent integers 1 to 10, and R⁴ represents an epoxy group,

and a vinyl monomer represented by the general formula (chemical formula 1) below



, wherein R¹ to R³ and n and m independently represent the same as above, and R⁴ represents at least one reactive group selected from a group comprising a hydroxyl group, an 5 amino group, a thiol group and a carboxyl group.

10. The catalyst of any one of claims 1 to 9 prepared by mixing an organic solution containing the crosslinkable polymer and the Lewis acid metal to prepare a polymer micelle incarcerating Lewis acid metal, and crosslinking the polymer micelle incarcerating Lewis 10 acid metal.

11. The catalyst of any one of claims 1 to 10, wherein the Lewis acid metal is represented by MY_n, wherein M represents Cu, Zn, Fe, Sc or a lanthanoid element, Y represents a halogen atom, OAc, OCOCF₃, ClO₄, SbF₆, PF₆ or OSO₂CF₃ and n is 2 or 3.

15 12. The use of the catalyst of any one of claims 1 to 10 for aldol reactions, cyanolation reactions, allylation reactions, Michael reactions, Mannich reactions, Diels Alder reactions or Friedel Craft reactions.